HY-SPEED MACHINING INC.	TRAINING GUIDE	DOCUMENT #	SB-03-03
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DELEGATED SUPPLIERS

SCOPE	This procedure describes the appropriate process for authorized Delegated Suppliers.	
PROCESS	The delegated requirements shall be identified on the Hy-Speed purchase order or email communication and agreed upon by delegated supplier.	
RESPONSIBLITIES	 Hy-Speed Machining is responsible for implementation and maintenance of authorized delegated suppliers. Hy-Speed Machining will provide clear instructions on the purchase order to delegated supplier. Supplier will follow requirements provided on purchase order. Supplier is required to contact Hy-Speed with any questions or First Article results. Supplier shall not deviate from purchase order unless instructed to by Hy-Speed Machining and will be followed up with a revised purchase order. 	
RISK	Risk is mitigated by selecting and monitoring competent suppliers for delegation activities.	